



Safety data sheet according to 1907/2006/EC, Article 31

Printing date 01.12.2022


Version number 3.0 (replaces version 2.1)

Revision: 01.12.2022

SECTION 1: Identification of the substance/mixture and of the company/ undertaking

- **1.1 Product identifier**
- **Trade name: KEIM ALKACLEAN**
- **1.2 Relevant identified uses of the substance or mixture and uses advised against**
- **Application of the substance / the mixture** Cleaning agent
- **Uses advised against** All other uses are not recommended.
- **1.3 Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
KEIMFARBEN GMBH
Keimstraße 16 / 86420 Diedorf
Tel. +49 (0)821 4802-0
Fax +49 (0)821 4802-210
www.keim.com / info@keimfarben.de
- **Further information obtainable from:**
Product safety department
Telefon: 49(0)821/4802-138
E-Mail: sdb.info@keimfarben.de
- **1.4 Emergency telephone number:**
GBK GmbH Global Regulatory Compliance
Emergency number: +49(0)6132/84463

SECTION 2: Hazards identification

- **2.1 Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008**
Skin Corr. 1A H314 Causes severe skin burns and eye damage.
Eye Dam. 1 H318 Causes serious eye damage.
- **2.2 Label elements**
- **Labelling according to Regulation (EC) No 1272/2008**
The product is classified and labelled according to the CLP regulation.
- **Hazard pictograms**

GHS05
- **Signal word** Danger
- **Hazard-determining components of labelling:**
potassium hydroxide
- **Hazard statements**
H314 Causes severe skin burns and eye damage.
- **Precautionary statements**
P280 Wear protective gloves/protective clothing/eye protection.
P260 Do not breathe mist/vapours/spray.

(Contd. on page 2)



Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 01.12.2022

Version number 3.0 (replaces version 2.1)

Revision: 01.12.2022

Trade name: KEIM ALKACLEAN

(Contd. of page 1)

P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P315 Get immediate medical advice/attention.

P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P501 Dispose of contents/container in accordance with regional/national regulations.

Additional information:

Restricted to professional users.

· **2.3 Other hazards** Alkaline product. Avoid contact with skin and eyes.**Results of PBT and vPvB assessment**· **PBT:** Not applicable· **vPvB:** Not applicable

SECTION 3: Composition/information on ingredients

3.2 Mixtures· **Description:** Mixture of substances listed below with nonhazardous additions.**Dangerous components:**

CAS: 1310-58-3 EINECS: 215-181-3 Index number: 019-002-00-8 Reg.nr.: 01-2119487136-33-xxxx	potassium hydroxide ⚠ Met. Corr. 1, H290; Skin Corr. 1A, H314; Eye Dam. 1, H318; ⚠ Acute Tox. 4, H302 Specific concentration limits: Skin Corr. 1A; H314: $C \geq 5\%$ Skin Corr. 1B; H314: $2\% \leq C < 5\%$ Skin Irrit. 2; H315: $0.5\% \leq C < 2\%$ Eye Irrit. 2; H319: $0.5\% \leq C < 2\%$	2.5-10%
---	---	---------

· **Additional information:** For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures**General information:**

Immediately remove any clothing soiled by the product.

When seeing the doctor we suggest to present this safety data sheet.

· **After inhalation:** Supply fresh air; consult doctor in case of complaints.**After skin contact:**

Immediately wash with water and soap and rinse thoroughly.

Do not use solvents or thinners.

If skin irritation continues, consult a doctor.

After eye contact:

Rinse opened eye for several minutes under running water. Then consult a doctor.

After swallowing:

Rinse mouth and throat well with water.

Do not induce vomiting; call for medical help immediately.

(Contd. on page 3)



Safety data sheet according to 1907/2006/EC, Article 31

Printing date 01.12.2022

Version number 3.0 (replaces version 2.1)

Revision: 01.12.2022

Trade name: KEIM ALKACLEAN

(Contd. of page 2)

- **4.2 Most important symptoms and effects, both acute and delayed**
No further relevant information available.
- **4.3 Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

SECTION 5: Firefighting measures

- **5.1 Extinguishing media**
- **Suitable extinguishing agents:**
Product itself does not burn. Co-ordinate fire-fighting measures to the fire surroundings.
- **5.2 Special hazards arising from the substance or mixture**
No further relevant information available.
- **5.3 Advice for firefighters**
- **Special protective equipment:** Wear self-contained respiratory protective device.
- **Additional information**
Collect contaminated fire fighting water separately. It must not enter the sewage system.
In case of fire do not breathe smoke, fumes and vapours.

SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures**
Avoid contact with skin and eyes.
Wear protective equipment. Keep unprotected people away.
- **6.2 Environmental precautions:**
Do not allow product to reach sewage system or any water course.
Follow local governmental rules and regulations.
Dilute with plenty of water.
- **6.3 Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Use neutralising agent.
Ensure adequate ventilation.
Dispose of the material collected according to regulations.
Clear contaminated areas thoroughly.
- **6.4 Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

SECTION 7: Handling and storage

- **7.1 Precautions for safe handling**
Avoid contact with skin and eyes.
Do not inhale aerosols.
See item 8 (8.2) for information about suitable protective equipment and technical precautions.
Respect the protection rules.

(Contd. on page 4)



Safety data sheet according to 1907/2006/EC, Article 31

Printing date 01.12.2022

Version number 3.0 (replaces version 2.1)

Revision: 01.12.2022

Trade name: KEIM ALKACLEAN

(Contd. of page 3)

- **Information about fire - and explosion protection:**
The product is not flammable.
No special measures required.
- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:**
Keep in the original containers in a cool and dry place.
Store only in unopened original receptacles.
- **Information about storage in one common storage facility:** Do not store together with acids.
- **Further information about storage conditions:**
Keep container tightly sealed.
Protect from heat and direct sunlight.
Protect from frost.
- **Storage class:** 8B
- **GISCode** GG70 Grundreiniger, ätzend, lösemittelfrei
- **7.3 Specific end use(s)** No further relevant information available.

SECTION 8: Exposure controls/personal protection

- **8.1 Control parameters**
- **Ingredients with limit values that require monitoring at the workplace:**
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

· **DNELs**

1310-58-3 potassium hydroxide

Inhalative	Long-term - local effects	1 mg/m ³ (worker)
	Long-term - local effects	1 mg/m ³ (consumer)

- **Additional information:** The lists valid during the making were used as basis.
- **8.2 Exposure controls**
- **Individual protection measures, such as personal protective equipment**
- **General protective and hygienic measures:**
Avoid contact with the eyes and skin.
Do not inhale aerosols.
Wash hands before breaks and at the end of work.
Immediately remove all soiled and contaminated clothing.
- **Respiratory protection:**
In insufficient ventilated working areas and during spray-processing a breathing protection is necessary.
In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use self-contained respiratory protective device.
Combination filter B-P2
- **Hand protection**
Alkaline resistant gloves
Protective gloves

(Contd. on page 5)



Safety data sheet according to 1907/2006/EC, Article 31

Printing date 01.12.2022

Version number 3.0 (replaces version 2.1)

Revision: 01.12.2022

Trade name: KEIM ALKACLEAN

(Contd. of page 4)

- **Material of gloves**
suitable material e.g.:
Butyl rubber, BR
Natural rubber, NR
PVC gloves
Chloroprene rubber, CR
Recommended thickness of the material: ≥ 0.5 mm
Nitrile rubber, NBR
Recommended thickness of the material: ≥ 0.4 mm
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
- **Penetration time of glove material**
penetration time ≥ 480 min.
Value for the permeation: level ≥ 6
The determined penetration times according to EN 16523-1:2015 are not performed under practical conditions. Therefore a maximum wearing time, which corresponds to 50% of the penetration time, is recommended.
The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed.
- **Eye/face protection** Tightly sealed goggles
- **Body protection:** Alkaline resistant protective clothing
- **Environmental exposure controls**
See Section 12 and 6.2
No further relevant information available.

SECTION 9: Physical and chemical properties

- **9.1 Information on basic physical and chemical properties**
- **General Information**
- **Physical state** Fluid
- **Colour:** Colourless
- **Odour:** Odourless
- **Odour threshold:** Not determined
- **Melting point/freezing point:** Not determined
- **Boiling point or initial boiling point and boiling range** >100 °C
- **Flammability** Not applicable
- **Lower and upper explosion limit**
- **Lower:** Not applicable
- **Upper:** Not applicable
- **Flash point:** Not applicable
- **Ignition temperature:** Not determined
- **Decomposition temperature:** Not determined
- **pH at 20 °C** $\sim 14^*$

(Contd. on page 6)



Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 01.12.2022

Version number 3.0 (replaces version 2.1)

Revision: 01.12.2022

Trade name: KEIM ALKACLEAN

(Contd. of page 5)

· Viscosity:	
· Kinematic viscosity	Not determined
· Dynamic:	Not determined.
· Solubility	
· water:	Fully miscible
· Partition coefficient n-octanol/water (log value)	Not applicable
· Vapour pressure at 20 °C:	~23 hPa
· Density and/or relative density	
· Density at 20 °C:	1.0-1.1* g/cm ³
· Relative density	Not determined
· Vapour density	Not applicable.
· 9.2 Other information	* The values are for freshly produced material and may change with the time.
· Appearance:	
· Form:	Fluid
· Important information on protection of health and environment, and on safety.	
· Auto-ignition temperature:	Product is not selfigniting.
· Explosive properties:	Product does not present an explosion hazard.
· Change in condition	
· Evaporation rate	Not applicable
· Information with regard to physical hazard classes	
· Explosives	Void
· Flammable gases	Void
· Aerosols	Void
· Oxidising gases	Void
· Gases under pressure	Void
· Flammable liquids	Void
· Flammable solids	Void
· Self-reactive substances and mixtures	Void
· Pyrophoric liquids	Void
· Pyrophoric solids	Void
· Self-heating substances and mixtures	Void
· Substances and mixtures, which emit flammable gases in contact with water	Void
· Oxidising liquids	Void
· Oxidising solids	Void
· Organic peroxides	Void
· Corrosive to metals	Void
· Desensitised explosives	Void

DEN

(Contd. on page 7)



Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 01.12.2022

Version number 3.0 (replaces version 2.1)

Revision: 01.12.2022

Trade name: KEIM ALKACLEAN

(Contd. of page 6)

SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability** Stable under normal conditions of storage and use.
- **Thermal decomposition / conditions to be avoided:**
No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions**
Reacts with acids.
Reacts with light alloys to form hydrogen.
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:**
Acids
light metals
- **10.6 Hazardous decomposition products:**
No hazardous decomposition products if stored and handled as prescribed.

SECTION 11: Toxicological information

- **11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**
- **Acute toxicity** Based on available data, the classification criteria are not met.
- **LD/LC50 values relevant for classification:**

1310-58-3 potassium hydroxide		
Oral	LD50	>300 mg/kg (rat)
- **Skin corrosion/irritation**
Causes severe skin burns and eye damage.
- **Serious eye damage/irritation**
Causes serious eye damage.
- **during inhalation:** Irritant effect possible.
- **during swallowing:** Irritant effect possible
- **Respiratory or skin sensitisation** Based on available data, the classification criteria are not met.
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure** Based on available data, the classification criteria are not met.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.
- **Other information (about experimental toxicology):**
Experimental analysis are not available.
The product was not tested. The statements on toxicology have been derived from the properties of the individual components.
- **Subacute to chronic toxicity:**
- **CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)** Not applicable

(Contd. on page 8)

DEN



Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 01.12.2022

Version number 3.0 (replaces version 2.1)

Revision: 01.12.2022

Trade name: KEIM ALKACLEAN

(Contd. of page 7)

· 11.2 Information on other hazards**· Endocrine disrupting properties**

None of the ingredients is listed.

SECTION 12: Ecological information**· 12.1 Toxicity****· Aquatic toxicity:****1310-58-3 potassium hydroxide**

EC 50/48h 40-40.4 mg/l (daphnia)

LC 50/96 h 45.4-80 mg/l (fish)

· 12.2 Persistence and degradability

Inorganic product, is not eliminable from water by means of biological cleaning processes.

· 12.3 Bioaccumulative potential Does not accumulate in organisms**· 12.4 Mobility in soil** No further relevant information available.**· 12.5 Results of PBT and vPvB assessment****· PBT:** Not applicable**· vPvB:** Not applicable**· 12.6 Endocrine disrupting properties**

The product does not contain substances with endocrine disrupting properties.

· 12.7 Other adverse effects**· Additional ecological information:****· AOX-indication:**

Due to the substance of content which do not include organic jointed halogens, the product can not take influence on the AOX-load of the waste water.

· According to the formulation contains the following heavy metals and compounds from the EU guideline NO. 2006/11/EC:

According to our current data base the product does not consist of any heavy metals or substances of EU-directives 76/464/EWG.

· General notes:

Do not allow product to reach ground water, water course or sewage system.

At present there are no ecotoxicological assessments.

The statements on ecotoxicology have been derived from the properties of the individual components.

Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water

SECTION 13: Disposal considerations**· 13.1 Waste treatment methods****· Recommendation**

Must not be disposed with household garbage. Do not allow product to reach sewage system.

Disposal must be made according to official regulations.

(Contd. on page 9)

DEN



Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 01.12.2022

Version number 3.0 (replaces version 2.1)

Revision: 01.12.2022

Trade name: KEIM ALKACLEAN

(Contd. of page 8)

· European waste catalogue

08 01 17*	wastes from paint or varnish removal containing organic solvents or other hazardous substances
-----------	--

· Uncleaned packaging:**· Recommendation:** Disposal must be made according to official regulations.**· Recommended cleansing agents:** Water, if necessary with cleansing agents.

SECTION 14: Transport information

· 14.1 UN number or ID number**· ADR, IMDG, IATA** UN1814**· 14.2 UN proper shipping name****· ADR** 1814 POTASSIUM HYDROXIDE SOLUTION
· IMDG, IATA POTASSIUM HYDROXIDE SOLUTION**· 14.3 Transport hazard class(es)****· ADR, IMDG, IATA****· Class** 8 Corrosive substances.**· Label** 8**· 14.4 Packing group****· ADR, IMDG, IATA** II**· 14.5 Environmental hazards:****· Marine pollutant:** No**· 14.6 Special precautions for user**

Warning: Corrosive substances.

· Hazard identification number (Kemler code): 80**· EMS Number:** F-A,S-B**· Segregation groups** (SGG18) Alkalis**· Stowage Category** A**· Segregation Code** SG35 Stow "separated from" SGG1-acids**· 14.7 Maritime transport in bulk according to IMO instruments**

Not applicable

· Transport/Additional information:**· ADR****· Limited quantities (LQ)** 1L

(Contd. on page 10)

DEN



Safety data sheet according to 1907/2006/EC, Article 31

Printing date 01.12.2022

Version number 3.0 (replaces version 2.1)

Revision: 01.12.2022

Trade name: KEIM ALKACLEAN

(Contd. of page 9)

· Excepted quantities (EQ)	Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
· Transport category	2
· Tunnel restriction code	E
· IMDG	
· Limited quantities (LQ)	1L
· Excepted quantities (EQ)	Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
· UN "Model Regulation":	UN 1814 POTASSIUM HYDROXIDE SOLUTION, 8, II

SECTION 15: Regulatory information

· **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

· **Labelling according to Regulation (EC) No 1272/2008**

For information on labelling please refer to section 2 of this document.

· **Directive 2012/18/EU**

· **Named dangerous substances - ANNEX I** None of the ingredients is listed.

· **LIST OF SUBSTANCES SUBJECT TO AUTHORISATION (ANNEX XIV)**

None of the ingredients is listed.

· **DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II**

None of the ingredients is listed.

· **REGULATION (EU) 2019/1148**

· **Annex I - RESTRICTED EXPLOSIVES PRECURSORS (Upper limit value for the purpose of licensing under Article 5(3))**

None of the ingredients is listed.

· **Annex II - REPORTABLE EXPLOSIVES PRECURSORS**

None of the ingredients is listed.

· **Regulation (EC) No 273/2004 on drug precursors**

None of the ingredients is listed.

· **Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third countries in drug precursors**

None of the ingredients is listed.

· **National regulations:**

· **Waterhazard class:** Water hazard class 1 (Self-assessment): slightly hazardous for water.

(Contd. on page 11)



Safety data sheet according to 1907/2006/EC, Article 31

Printing date 01.12.2022

Version number 3.0 (replaces version 2.1)

Revision: 01.12.2022

Trade name: KEIM ALKACLEAN

(Contd. of page 10)

- **Other regulations, limitations and prohibitive regulations**
BGI 595 "Irritant substances / Corrosive substances"
- **Please note:**
TRGS 200 (Germany)
TRGS 500 (Germany)
TRGS 510 (Germany)
TRGS 900 (Germany)
- **Substances of very high concern (SVHC) according to REACH, Article 57** Not applicable
- **Product-Code/Giscode:** GG70
- **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Relevant phrases**
H290 May be corrosive to metals.
H302 Harmful if swallowed.
H314 Causes severe skin burns and eye damage.
H318 Causes serious eye damage.
- **Department issuing SDS:** KEIMFARBEN Germany, Product safety department
- **Version number of previous version:** 2.1
- **Abbreviations and acronyms:**
ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
IATA: International Air Transport Association
GHS: Globally Harmonised System of Classification and Labelling of Chemicals
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
TRGS: Technische Regeln für Gefahrstoffe (Technical Rules for Dangerous Substances, BAuA, Germany)
DNEL: Derived No-Effect Level (REACH)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
PBT: Persistent, Bioaccumulative and Toxic
SVHC: Substances of Very High Concern
vPvB: very Persistent and very Bioaccumulative
AGW: Arbeitsplatzgrenzwert (Germany)
EC10: Effective concentration at 10% mortality rate.
EC50: Half maximal effective concentration.
LC10: Lethal concentration at 10% mortality rate.
NOEC: No observed effect concentration.
REACH: Registration, Evaluation and Authorisation of Chemicals (Regulation (EC) No.1907/2006)
Met. Corr. 1: Corrosive to metals – Category 1
Acute Tox. 4: Acute toxicity – Category 4
Skin Corr. 1A: Skin corrosion/irritation – Category 1A
Eye Dam. 1: Serious eye damage/eye irritation – Category 1
- *** Data compared to the previous version altered.**